

High π -Face Selectivity in Anti Aldol Reactions of *E*-Enol Borinates from Chiral Alkoxyethyl Ketones: Stereocontrolled Synthesis of a C₂₄-C₃₂ Polyol Subunit of Rapamycin

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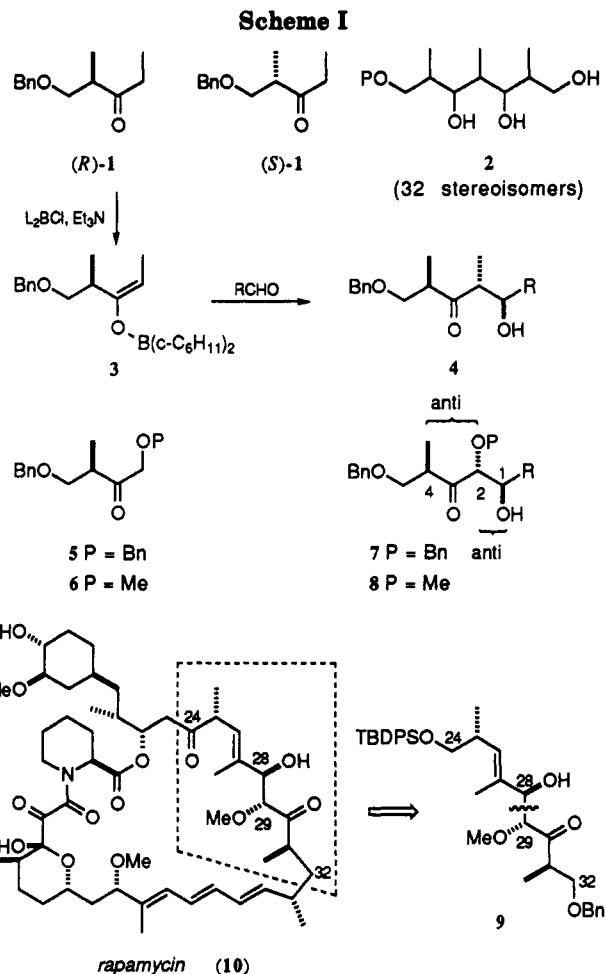
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Summary: Using (c-C₆H₁₁)₂BCl/Et₃N, the aldol reactions of the α -chiral alkoxyethyl ketones 5 and 6 with achiral aldehydes gives the 1,2-anti-2,4-anti adducts 7 and 8 in 83–95% yield with $\geq 95\%$ diastereoselectivity. This novel aldol reaction was applied to a concise and highly stereocontrolled synthesis of the C₂₄-C₃₂ subunit 9 of rapamycin (10).

We have introduced the α -chiral ethyl ketones (*R*)- and (*S*)-1 (Scheme I) to serve as versatile dipropionate reagents for the construction of polyketide-derived natural products (macrolides, polyethers, etc.).^{1,2} Using the derived boron^{2a,b} and tin(II)^{2c} enolates, their aldol addition reactions with aldehydes allow the expedient synthesis of complex polypropionate subunits,³ e.g., enabling selective access to all possible stereoisomers of the common stereopentad unit 2 from methacrolein.⁴ This powerful methodology relies upon efficient regio- and stereocontrol during the enolization of ketone 1, together with high levels of π -face selectivity in the aldehyde addition step through *substrate*- or, in some cases, *reagent*-control. For example, the boron-mediated anti aldol reaction, 1 \rightarrow 3 \rightarrow 4, proceeds with $\geq 95\%$ diastereoselectivity (ds) for all aldehydes examined to date.^{2b,3b-d}

To allow access to more highly oxygenated structures, an extension to the synthesis of contiguous polyols was of interest. By starting from the analogous α -chiral alkoxyethyl ketones 5 and 6, we now report the aldol construction of the anti keto glycol derivatives 7 and 8 with high diastereoselectivity. This novel aldol reaction was applied to a short synthesis of the C₂₄-C₃₂ subunit 9 of rapamycin (10).

The starting ketones 5 and 6 are readily available with $\geq 97\%$ ee by adaptation of our existing synthesis^{2a,4e} of the ethyl ketone (*R*)-1 from (*R*)-(-)-methyl 3-hydroxy-2-methylpropionate (10) via 11 and 12 (Scheme II). Addition of the appropriate (benzyloxymethyl)- or (methoxymethyl)lithium reagent to the Weinreb amide⁵ 12 (POCH₂SnⁿBu₃, ⁿBuLi, THF, -78 \rightarrow 0 $^{\circ}$ C) gave the ketones 5 (78%), [α]_D²⁰ = -17.1 $^{\circ}$ (c 0.16, CHCl₃), and 6 (80%), [α]_D²⁰ = -32.5 $^{\circ}$ (c 0.16, CHCl₃), respectively. The enantiomeric ketones should be available in a similar fashion starting from (*S*)-10.^{2a,4a} The reaction conditions for



E-selective⁶ enolization of these ketones with dicyclohexyl boron chloride are based on that of Brown *et al.*⁷ and our protocol^{2b} for the related process 1 \rightarrow 3. Thus, enolization of 5 or 6 was performed⁸ in Et₂O (-78 \rightarrow 0 $^{\circ}$ C, 45 min) using (c-C₆H₁₁)₂BCl (1.5 equiv) and Et₃N (1.7 equiv), followed by cooling to -78 $^{\circ}$ C, and addition of the appropriate aldehyde.

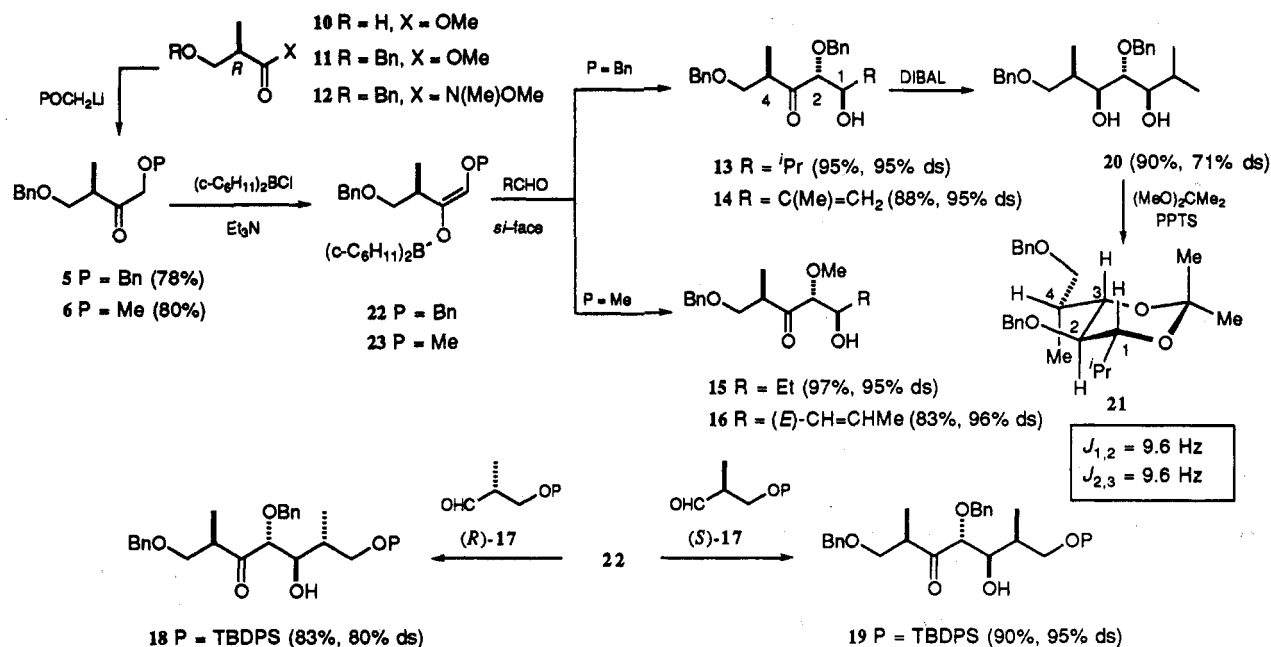
As shown in Scheme II, this gave high yields (83–95%) of the aldol adducts 13–16 for a range of achiral aldehydes. In each case, HPLC and 400-MHz ¹H NMR analysis of the crude product mixture indicated the formation of a major aldol isomer with ≥ 95 ds,⁸ which was shown to be the 1,2-anti-2,4-anti adduct. The chiral aldehydes^{2c,9} (*R*)- and (*S*)-17 gave the respective adducts 18 and 19 with 80% (mismatched) and 95% (matched) ds. In these double stereodifferentiation experiments,¹⁰ the high level of π -face

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Scheme II



selectivity from the *E*-enolate partner overrides any Felkin-Anh-type influence¹¹ from the aldehyde stereocenter. The 1,2-anti relationship was suggested by the large vicinal coupling constant ($J_{1,2} = 5.7\text{--}8.7\text{ Hz}$)^{2b,12} observed in all cases and established for 13 by DIBAL reduction to the syn 1,3-diol 20 and ¹H NMR analysis of the derived acetonide 21. Furthermore, the absolute configuration at the hydroxyl-bearing center was established as (*R*) by ¹H NMR analysis¹³ of the derived (*R*)- and (*S*)-MTPA esters of 13. Taken together with the (*R*)-configuration in the starting ketone 7, this requires a 2,4-

anti relationship of the methyl- and oxygen-bearing stereocenters (also cf. 1 → 4 in Scheme I).

The high level of stereodifferentiation operating in these anti aldol reactions¹⁴ is remarkable and can be traced to the relative steric and electronic properties of the three substituents—H, Me, and CH₂OBn—at the adjacent stereocenter. For the enolates 22 and 23, we propose that the preferred chairlike transition structure TS-I is responsible^{8,15} for the high level of aldehyde π -face selectivity (*si:re* > 20:1). This minimizes A(1,3) allylic strain¹⁶ with the *E*-enol alkoxy group and has the methyl group pointing outwards and the benzyloxymethyl directed in toward the aldehyde. This apparent contrast preference for TS-I (*si*-face attack) over TS-II (*re*-face attack) is considered

(8) The optimum reaction conditions required the use of 1.5 equiv of boron chloride. Changing the stoichiometry in the range 0.8–2.5 equiv only affected the yield and not the overall diastereoselectivity. Hence, we believe that acyclic aldol transition states are not involved in this reaction. **Representative experimental procedure:** To a stirred solution of dicyclohexylboron chloride (1.5 equiv) and Et₃N (1.7 equiv) in dry Et₂O (3 mL/mmol of boron reagent) at $-78\text{ }^{\circ}\text{C}$ was added a solution of the ketone 5 or 6 in Et₂O. After 15 min, the reaction mixture was warmed to 0 $^{\circ}\text{C}$ for 45 min and then recooled to $-78\text{ }^{\circ}\text{C}$. A solution of the aldehyde (3–5 equiv for simple aldehydes, 0.9–1.5 equiv for more precious aldehydes) in Et₂O (1 mL/mmol) was added. After 30 min, the reaction mixture was kept at $-20\text{ }^{\circ}\text{C}$ for 14 h (freezer) and then partitioned between pH 7 buffer and Et₂O. The aqueous layer was extracted with Et₂O, and the organic extracts were combined and concentrated *in vacuo*. The residual oil was dissolved in MeOH (6 mL/mmol of ketone) and pH 7 buffer (6 mL/mmol), and aqueous H₂O₂ (30%, 3 mL/mmol) was added. After being stirred for 1 h, the mixture was then partitioned between pH 7 buffer and CH₂Cl₂ and worked up. The crude product was purified by flash chromatography and/or HPLC to give the major 1,2-anti-2,4-anti aldol adduct 7 or 8. The reaction diastereoselectivity was generally determined by weighing the chromatographically separated aldol adducts, which agreed with the isomer ratios obtained from analytical HPLC and 400-MHz ¹H NMR spectroscopy performed on the crude reaction mixture.

(9) (*R*)- and (*S*)-17 were prepared from (*R*)- and (*S*)-(+)-methyl 3-hydroxy-2-methylpropionate (Aldrich), respectively.

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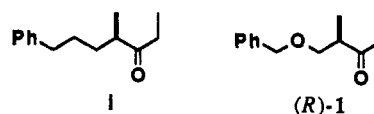
(13) Ohtani, I.; Kusumi, T.; Kashman, Y.; Kakisawa, H. *J. Am. Chem. Soc.* 1991, 113, 4092. (b) Dale, J. A.; Mosher, H. S. *J. Am. Chem. Soc.* 1973, 95, 512. (c) Sullivan, G. R.; Dale, J. A.; Mosher, H. S. *J. Org. Chem.* 1973, 38, 2143.

(14) Note that the corresponding *Z*-enol borinate derivative of the ethyl ketone 1 provides negligible substrate-induced stereoselectivity in syn aldol reactions (ref 2a).

(15) For transition-state modeling of the anti aldol addition 3 → 4, see: Vulpetti, A.; Bernardi, A.; Gennari, C.; Goodman, J. M.; Paterson, I. *Tetrahedron* 1993, 49, 685.

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(17) This is supported by the results for the corresponding anti aldol reaction of the ketone 1, where a CH₂ group replaces the benzyl ether oxygen in 1. A dramatic erosion of π -face selectivity with methacrolein is now observed → 72:28 (*si:re* or *re:si*) for 1 vs 98:2 (*si:re*) for (*R*)-1 itself.



(18) For contrasting stereoselectivities in the anti aldol reactions of some other chiral ethyl ketones, see ref 15 and: (a) Paterson, I.; Hulme, A. N.; Wallace, D. J. *Tetrahedron Lett.* 1991, 32, 7601. (b) Evans, D. A.; Ng, H. P.; Clark, J. S.; Rieger, D. L. *Tetrahedron* 1992, 48, 2127.

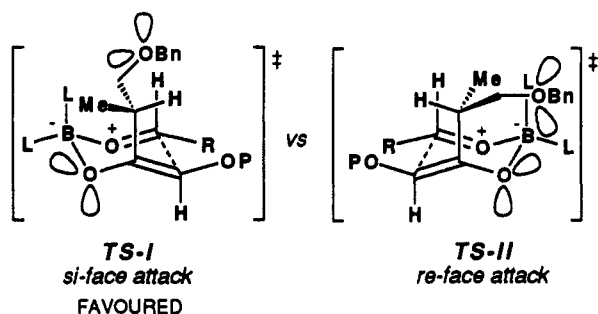
(19) Lone-pair repulsion has been used by Roush to rationalize the asymmetric induction occurring in tartrate-mediated allylboration reactions. Roush, W. R.; Banfi, L. *J. Am. Chem. Soc.* 1988, 110, 3979.

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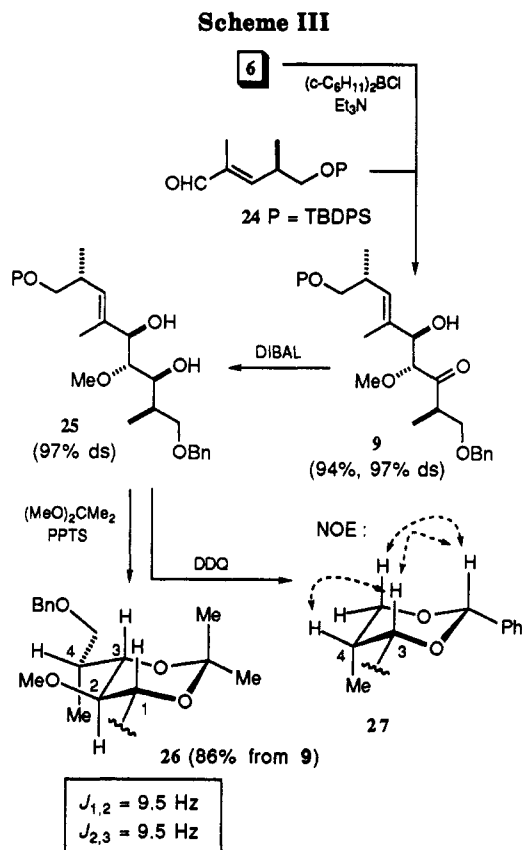
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to have an electronic origin,^{1,15,17,18} possibly with TS-II destabilized by lone-pair repulsion¹⁹ between the oxygen atoms.



The macrolide antibiotic rapamycin (10 in Scheme I) has recently attracted considerable synthetic²⁰ attention due to its challenging structure²¹ and potent immunosuppressant activity.²² We envisaged that the C₂₈-C₂₉ bond might be constructed with a high level of stereocontrol using a boron-mediated anti aldol reaction.²³ For the present study (Scheme III), our target was the C₂₄-C₃₂ subunit 9. The aldehyde 24 was prepared by straightforward chemistry²⁴ via (*S*)-17.⁹ Under our standard conditions,⁹ the aldol addition of the ketone 6 with 24 proceeded smoothly, via the *E*-enol dicyclohexyl borinate 23, to give a 94% yield of 9, [α]_D²⁰ = -5.1° (c 0.24, CHCl₃), with 97% ds. The 1,2-anti-2,4-anti relative stereochemistry was established as shown by selective reduction of 9 (DIBAL, CH₂Cl₂, -78 °C; 97% ds) to the corresponding syn 1,3-diol 25. This was then converted into the acetone 26, [α]_D²⁰ = -8.2° (c 0.1, CHCl₃), as well as the benzylidene acetal 27 (DDQ, CH₂Cl₂)—permitting a secure stereochemical assignment by ¹H NMR spectroscopy.

In summary, we have achieved a short and highly diastereoselective synthesis of the C₂₄-C₃₂ subunit 9 of rapamycin. The key step, forming the C₂₈-C₂₉ bond, is based upon the anti-anti aldol reaction of the chiral ketone



6. This process should be useful for coupling with more complex aldehydes, available either by synthesis or from the controlled retro-aldol cleavage²³ of rapamycin. More generally, the aldol reactions of the readily available alkoxyethyl ketones 5 and 6 (and their enantiomeric forms) should prove to be useful in the synthesis of other highly oxygenated natural products of polyketide origin.

Acknowledgment. We thank the SERC, the EC (SCI*.0324.C), and Pfizer Central Research for support and Professor C. Gennari (Milan) for helpful discussions.

Supplementary Material Available: Experimental procedures and characterization data for all new compounds (7 pages). This material is contained in libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.

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(24) The enal 24 (*E:Z* = 95:5) was prepared by Wittig reaction of (*S*)-17 with MeO₂CC(Me)=PPh₃, followed by DIBAL reduction and Dess-Martin oxidation. (a) Diez-Martin, D.; Kotecha, N. R.; Ley, S. V.; Menendez, J. C. *Synlett* 1992, 399. (b) Nagaoka, H.; Kishi, Y. *Tetrahedron* 1981, 37, 3873.